

# Synthesis of Nanocrystalline $Gd_2Ti_2O_7$ by Combustion Process and its Structural, Optical and Dielectric Properties

Jeyasingh T<sup>1</sup>, Saji S K<sup>1</sup> and P R S Warriar<sup>1,a)</sup>

<sup>1</sup>Department of Physics, University College, Thiruvananthapuram-695034, Kerala, India.

<sup>a)</sup> Corresponding author: prswariar1953@gmail.com

**Abstract.** Nanosized pyrochlore material Gadolinium Titanate ( $Gd_2Ti_2O_7$ ) powder was prepared by modified single step auto-ignition combustion process. The phase formation has been investigated using X-Ray diffraction analysis (XRD). The crystalline pyrochlore phase is further confirmed by the presence of metal-oxygen bonds in the FT-IR spectra. XRD analysis revealed that  $Gd_2Ti_2O_7$  has a cubic structure with Fd3m space group. The combustion powder was sintered to high density (97% of theoretical density) at  $\sim 1300^\circ C$  for 4h and the surface morphology was examined by Scanning Electron Microscopy (SEM). The optical band gap of  $Gd_2Ti_2O_7$  determined from the absorption spectrum is found to be 4.2 eV, which corresponds to direct allowed transitions. The dielectric measurements were carried out using LCR meter in the radio frequency region at room temperature. The sintered  $Gd_2Ti_2O_7$  has a dielectric constant ( $\epsilon_r$ ) = 40 and dielectric loss ( $\tan \delta$ ) = 0.01 at 1MHz.

Key words: combustion, dielectric properties, pyrochlore, sintered.

## INTRODUCTION

Titanate pyrochlore,  $A_2Ti_2O_7$ , materials are important for their potential use as solid electrolytes and mixed ionic/electronic conducting electrodes [1], catalysts and ferroelectric/dielectric device compounds [2]. Compounds with the general formula  $A_2B_2O_7$ , exhibited interesting properties for application such as host matrices for nuclear wastes, high temperature pigments, thermal barrier coatings, oxygen sensors etc [3]. Pyrochlore structured materials are used in a variety of applications, such as anion and mixed conduction, Solid Oxide Fuel Cell (SOFC) electrolyte, magneto-resistance, dielectrics and electrocatalysts [4]. Some of the pyrochlores show good catalytic activity, high melting point, low thermal conductivity, high thermal and phase stability, which make them promising for the catalytic combustion applications and thermal barrier coatings [5,6].

Mostly "A" cation can be a trivalent rare-earth ion, but can also be a mono, divalent alkali ions, and "B" cation may be transition element or a post- transition metal give rise to the composition  $A_2B_2O_7$  [7]. In pyrochlore structure, the larger "A" cation occupy the 16c sites and smaller "B" cation occupy 16d sites. Oxygen ions are located at the 48f, 8a and 8b positions. The stability of  $A_2B_2O_7$  type pyrochlore structure is governed by the ratio of the ionic radii ( $r_A/r_B$ ) of A and B cations, which extends from 1.46 to 1.78 [8]. Rare-earth pyrochlore ( $Gd_2Ti_2O_7$ ) has been synthesized by different methods such as sol-gel [9], solid state reaction [10], chemical-coprecipitation, calcinations method [11] and pechini process. However, these methods involve multi-step complicated reaction routes with longer duration for synthesis and higher calcination temperature. To overcome all these disadvantages, we have made an attempt through a modified combustion technique to synthesize high phase pure Gadolinium Titanate ( $Gd_2Ti_2O_7$ ) compound.

## MATERIALS AND METHODS

Gadolinium oxide  $Gd_2O_3$  (99.99% Purity, Sigma Aldrich) and Titanium dioxide  $TiO_2$  (99.99% Purity, Sigma Aldrich) were used as the starting materials for the synthesis.  $Gd_2O_3$  and  $TiO_2$  were dissolved in nitric acid and mixed with distilled water to form an aqueous solution. Suitable amount of citric acid was added into the solution containing  $Gd^{3+}$  and  $Ti^{4+}$  metal ions, keeping the citric acid to cation ratio unity. The product was stirred well for uniform mixing, and then nitric acid and ammonium hydroxide were added to the system to adjust the oxidant fuel ratio. The solution containing the complex precursor at neutral pH ( $\sim 7$ ) was heated to about  $250^\circ C$  on a hot plate. The solution boiled on heating, which undergoes dehydration followed by decomposition leading to a smooth deflation producing a dark form. The form gets auto-ignited on persistent heating giving voluminous and fluffy combustion powder.

The as prepared powders were calcinated at  $600^\circ C$  to remove the carbonaceous residues. XRD analysis was carried out using an X-ray powder diffractometer (Bruker AXS D8 Advance) with  $CuK\alpha$  radiation ( $1.5406 \text{ \AA}$ ). FT-IR spectra has been recorded with a Thermo-Nicolet Avatar 370, in the range  $400\text{--}4000 \text{ cm}^{-1}$ . The high resolution TEM images were taken on a Transmission Electron Microscope, Jeol-JEM 2100. The powders have been mixed with PVA and pressed to form cylindrical compacts at a pressure about 350 MPa using a hydraulic press, which then sintered at  $1300^\circ C$  for 4 hrs. The SEM microstructure was obtained from Scanning Electron Microscope (JOEL, JSM-6390LV). The optical properties of  $Gd_2Ti_2O_7$  nanopowder were measured using UV-Vis (Varian, Cary 5000) spectrophotometer in the range from 200-2000 nm. The dielectric studies were performed with LCR meter in the frequency range 50Hz to 5MHz.

## RESULTS AND DISCUSSION

### XRD ANALYSIS

Fig. 1 shows the X-ray diffraction pattern of the prepared combustion powder. The main diffraction peaks observed correspond to (222), (440) and (622) planes with the  $2\theta \sim 30.36^\circ$  (100% relative intensity),  $50.65^\circ$  (60%) and  $60.22^\circ$  (50%) are confirming the presence of the ( $Gd_2Ti_2O_7$ ) compound. The lattice constant has been determined from XRD data and found to be  $a = 10.1756 \text{ \AA}$ . The calculated lattice constant value is in good agreement with the standard JCPDS data (02-4207). The average crystalline size was calculated by using the Debye-Scherrer formula and found to be  $\sim 28 \text{ nm}$ . From the XRD pattern no diffraction peak that could be related to impurity or secondary phase was observed.

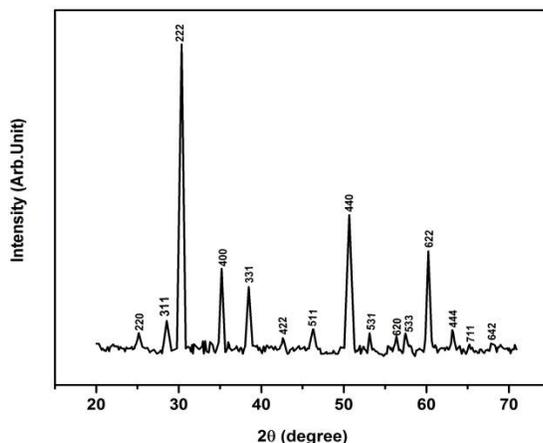


FIGURE 1. XRD pattern of  $Gd_2Ti_2O_7$  powder

## FT-IR SPECTROSCOPY

The FT-IR spectrum of the combustion product is shown in Fig. 2. FT-IR bands have been analyzed for further confirm the phase formation and identifying the functional group present in the compound. Weak absorption peaks in the region from  $500\text{ cm}^{-1}$  to  $900\text{ cm}^{-1}$  are assigned to Ti-O-Ti bending vibrations. The bands appearing between  $1390\text{-}1500\text{ cm}^{-1}$  attributed the symmetric stretching mode of carbonyl functional group, which can be related to organic matter, probably originated from the incomplete decomposition of precursor at low calcination temperature ( $600^{\circ}\text{C}$ ). There was a slight absorption of mode of  $\text{CO}_3^{2-}$  ion, though there were no additional peaks observed in the corresponding XRD spectrum. The band at  $3421.7\text{ cm}^{-1}$  indicates the hydroxyl group (O-H) due to the presence of water observed from moisture. The formation of pyrochlore phase is further confirmed by the occurrence of metal-oxygen bond in the FT-IR spectra

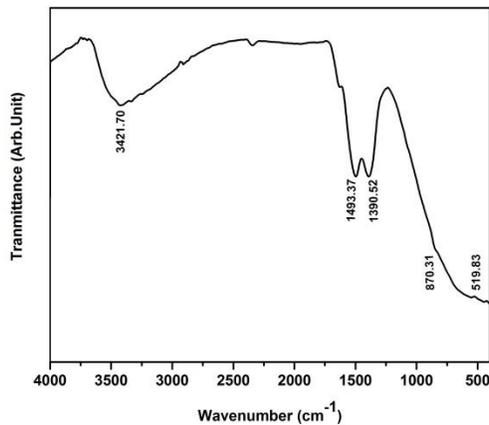


FIGURE 2. FT-IR spectrum of  $\text{Gd}_2\text{Ti}_2\text{O}_7$  sample

## TEM ANALYSIS

The TEM analysis can yield information such as particle size, size distribution and microstructure of the nanoparticles. The High Resolution Transmission Electron Micrograph (HRTEM) of  $\text{Gd}_2\text{Ti}_2\text{O}_7$  nanopowder and selected area diffraction (SAED) pattern are shown in Fig. 3 (a,b). The high resolution TEM image revealed that nanoparticles had good crystalline structure and average particle size is 30 nm. The ring diffraction pattern is an indicative of the polycrystalline nature of the crystallites.

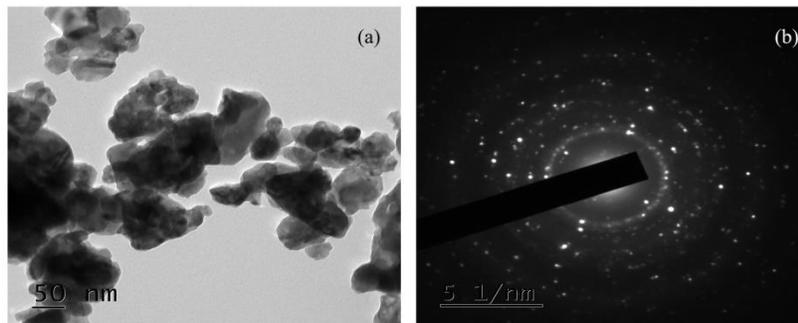


FIGURE 3. (a) HRTEM micrograph; (b) SAED pattern of  $\text{Gd}_2\text{Ti}_2\text{O}_7$



## DIELECTRIC PROPERTIES OF Gd<sub>2</sub>Ti<sub>2</sub>O<sub>7</sub>

The relative dielectric constant ( $\epsilon_r$ ) and loss factor ( $\tan \delta$ ) of Gd<sub>2</sub>Ti<sub>2</sub>O<sub>7</sub> samples were studied from capacitance measurements by sandwiching the sintered specimen between two silver electrodes. The variation of frequency dependence dielectric constant and loss tangent are shown in Fig. 6. Generally, both dielectric constant and loss factor follow a power law dependence on frequency as  $\omega^{n-1}$  ( $n < 1$ ), where  $\omega$  is the frequency, regardless of their physical and chemical natures [12]. The dielectric constant and loss factor decrease with the increase in frequency and dielectric constant ( $\epsilon_r$ ) = 40 and dielectric loss ( $\tan \delta$ ) = 0.01 (1MHz) at room temperature.

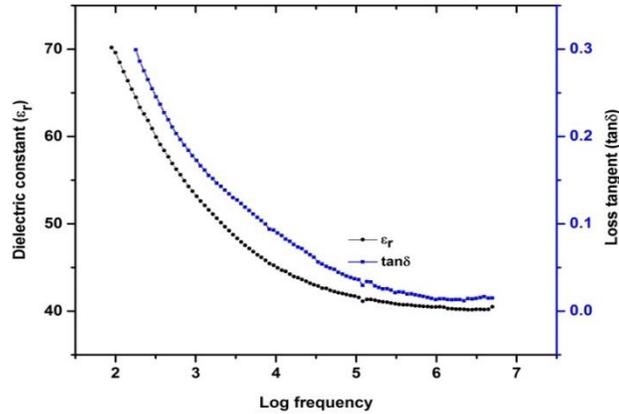


FIGURE 6. Variation of dielectric constant ( $\epsilon_r$ ) and loss tangent ( $\tan \delta$ ) with frequency of Gd<sub>2</sub>Ti<sub>2</sub>O<sub>7</sub>

The decrease in the dielectric constant with increasing frequency is attributed to Maxwell-Wagner interfacial polarization [13]. It is due to the fact that polarization does not occur instantaneously with the application of the electric field because of inertia and all the polarizations contribute, at low frequencies. When frequency increases, the dielectric constant decreases due to the large relaxation time [14]. The decrease of loss tangent ( $\tan \delta$ ) with the increase of frequency may be on the basis of Koops phenomenological model [15]. The lower dielectric loss of the material is beneficial to fabricate low-loss microwave electronic circuits.

## CONCLUSION

Nanocrystalline Gd<sub>2</sub>Ti<sub>2</sub>O<sub>7</sub> has been synthesized using modified combustion method. XRD analysis revealed that Gd<sub>2</sub>Ti<sub>2</sub>O<sub>7</sub> phase formation. The pyrochlore phase is further confirmed by the existence of metal-oxygen bonds in the FT-IR spectra. Gd<sub>2</sub>Ti<sub>2</sub>O<sub>7</sub> nanopowder may be used as solar reflective as well as color pigment due to its high NIR reflectivity (90-95%). The frequency dependence dielectric properties have been studied and lower dielectric loss of the material is beneficial to fabricate low-loss microwave electronic circuits.

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